

## POLYETHYLENE PE 6148C (486H3)

Product obtained by gas phase polymerization of ethylene with hexane-1 in presence of complex metalorganic catalysts.

Stabilization recipe: antacid, heat stabilizer, processing additive, dispersant.

Application: high-strength tubular film for the production of thin bags

Polyethylene type:

Chemical

name:

Empirical

Formula:

Technical requirements:

**High density polyethylene(HDPE)**

**Ethylene copolymer with hexane-1**

$[(-CH_2)_3-CH(C_4H_9)]_{n+m}$

**TU 2211-145-05766801-2008**

PROPERTY	Value	TEST METHOD
1. Density (base polymer), g/cm <sup>3</sup> , in the range	0.946 – 0.950	ASTM D 1505
2. Melt flow rate, g/10 min, in the range - at 190°C and 5,0 kg - at 190°C and 2,16 kg	0.1– 0.4 -	ASTM D1238/L
3. Melt flow rate ratio: - MFR <sub>21,6 kg</sub> /MFR <sub>5,0 kg</sub> - MFR <sub>21,6 kg</sub> /MFR <sub>2,16 kg</sub>	min 18 -	ASTM D 1238

### Additional reference ratings

PROPERTY	VALUE	Test method
1. Anti-puncture resistance, g, min	180	ASTM D 1709
2. Modulus of elasticity, 2 % s, MPa, min: MD* TD*	700 650	ASTM D 882
3. Tensile strength, MPa, min MD TD	53 50	ASTM D 882
4. Tensile elongation, %, min.: MD TD	500 650	ASTM D 882
5. Elmendorf tear strength, min.: MD TD	18 55	ASTM D 1922
6. Gel content, pcs./m <sup>2</sup> , max	600	According to clause 6 Attachment A TU 2211-145-05766801

- Supply form:** Pellets
- Packaging:** Product is packed into polyethylene bags (one bag net weight 25.00 ± ±0.25 kg) and bundled on flat pallets with shrink film. Gross weight of a bundle is max 2 t. PE may be packed into soft containers (big bags) sized for 400-1000 kg. Upon agreement with Customer PE pellets are bulk loaded into railway cars, tipper trucks or loaded in bags to railway cars.
- Transportation:** By all transport means.
- Storage:** Polyethylene shall be stored in enclosed dry space preventing from direct sun rays, on shelves or pallets at least 5 cm from the floor, and at least 1 m from heaters, at temperature max 30°C and relative humidity max 80%.  
Prior to processing, bags with polymer shall be kept for at least 12 hrs in production area.

Information contained herein is provided to the best of our knowledge and is considered true on the revision date. This specification does not release customer from the responsibility to check the product for suitability for the intended use. Manufacturer bears no liability for any loss and damage which may occur due to use of this information.