

BASE ISOPARAFFIN OIL HVI-2

TU 38.401-58-416-2014

| MAIN QUALITY SPECIFICATIONS | | | | |
|-----------------------------|--|-------------------------------------|--|-----------------------|
| № | Indexes of quality | Unit | Normative Requirements | Test Method |
| 1 | Kinematic Viscosity at 100°C at 50°C at 40°C at minus 30°C | mm ² /s | max 2,6 max 9 max 12 max 1200 | ASTM D 445 |
| 2 | Viscosity Index | mm ² /s | min 100 | GOST 25371 |
| 3 | Density at 15°C | kg/m ³ | max 895 | GOST R 51069 |
| 4 | Flash Point | °C | min 135 | ISO 2719 |
| 5 | Flash Point | °C | - | ASTM D 92 |
| 6 | Pour Point | °C | not above minus 45 | GOST 20287 (method A) |
| 7 | Mechanical impurities content | wt % | none | GOST 6370 |
| 8 | Water Content | % | none | GOST 2477 |
| 9 | Colour | % | max 1,0 | ASTM D 1500 |
| 10 | Acid Number | mg KOH/gr | max 0,01 | ASTM D 974 |
| 11 | Sulphur Content | % | - | ASTM D 4294 |
| 12 | Corrosive Sulpfur | | none | GOST R 55494 |
| 13 | Copper Strip Corrosion Test | % | endure | ASTM D 130 |
| 14 | Carbon content in aromatic rings | % | max 3,0 | GOST 28640 |
| 15 | Dielectric loss tangent at 90°C | % | max 0,5 | ASTM D 924 |
| 16 | Breakdown voltage after sample preparation | kB | min 70 | GOST R MEK 60156 |
| 17 | Oxidation stability after adding 0,4 % Butylated hydroxytoluene *mass of volatile low molecular weight acids *mass fraction of sediment *acid number | mg KOH/gr % mg KOH/gr | max 0,04 max 0,015 max 0,1 | GOST 981 with 5.4 |
| 18 | Content of selective solvents | % | - | GOST R 52532 |